

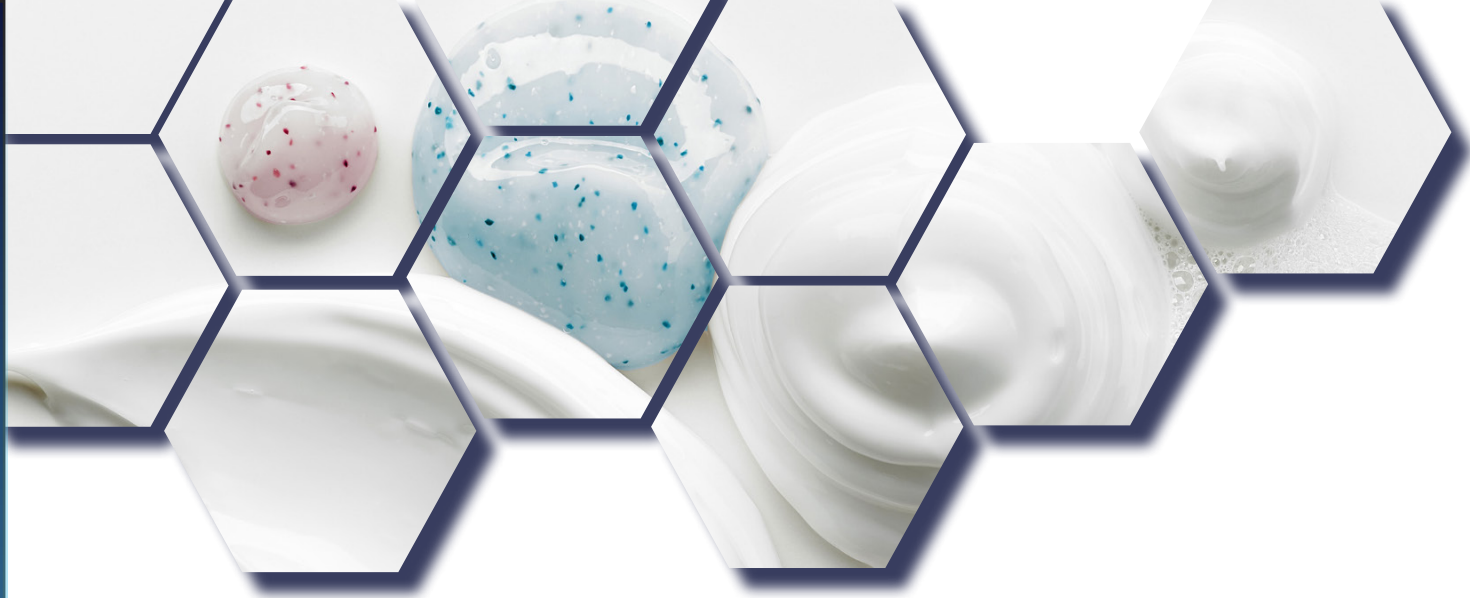


# HARCROS



## PERSONAL CARE

### PRODUCT PORTFOLIO



## A

- Acetamide MEA
- Alkylpolyglucoside
- Ammonium Coco-Sulfate
- Ammonium Laureth Sulfate
- Ammonium Lauryl Sulfate

## B

- Babassuamidopropyl Hydroxysultaine

## C

- C12-18 Alkyldimethyl Amine N-Oxides
- Calcium Stearoyl Lactylate
- Cannabis Amidopropyl Hydroxysultaine
- Capryl/Capramidopropyl Betaine
- Caprylyl/Capryl Glucoside
- Cetyl Betaine
- Cocamide DIPA
- Cocamide MIPA
- Cocamidopropylamine Oxide
- Cocamidopropyl Betaine
- Cocamidopropyl Hydroxysultaine
- Coco-Betaine
- Coco-Glucoside

## D

- Decyl Glucoside
- Dihydroxyethyl Cocamine Oxide
- Disodium Capryloyl Glutamate
- Disodium Cocamido MEA-Sulfosuccinate
- Disodium Cocamido-MIPA Sulfosuccinate

- Disodium Coco-Glucoside Citrate
- Disodium Coco-Glucoside Tartrate
- Disodium Cocoamphodiacetate
- Disodium Cocoamphodipropionate
- Disodium Cocoyl Glutamate
- Disodium Laureth Sulfosuccinate
- Disodium Lauroamphoacetate
- Disodium Laurylglucosides
- Hydroxypropyl Citrate
- Disodium Lauryl Sulfosuccinate
- Disodium Oleamido MEA-Sulfosuccinate
- Disodium Oleamido MIPA-Sulfosuccinate
- Disodium PEG-12 Dimethicone Sulfosuccinate
- Disodium Ricinoleamido-MEA Sulfosuccinate

## G

- Glycereth-17 Cocoate
- Glycereth-2 Cocoate

## H

- Hydrogenated Cocamidopropyl Betaine

## L

- Lauramide DIPA
- Lauramide MEA
- Lauramide MIPA
- Lauramidopropylamine Oxide
- Lauramidopropyl Betaine
- Lauramidopropyl Hydroxysultaine



- Lauramine Oxide
- Laureth-6 Carboxylic Acid
- Lauryl Betaine
- Lauryl Glucoside
- Lauryl Glucoside, Disodium Lauryl Sulfosuccinate
- Lauryl Hydroxysultaine

## M

- Magnesium Coceth Sulfate
- Magnesium Laureth Sulfate
- Magnesium Lauryl Sulfate
- MEA-Lauryl Sulfate
- Myristamide DIPA
- Myristamine Oxide

## O

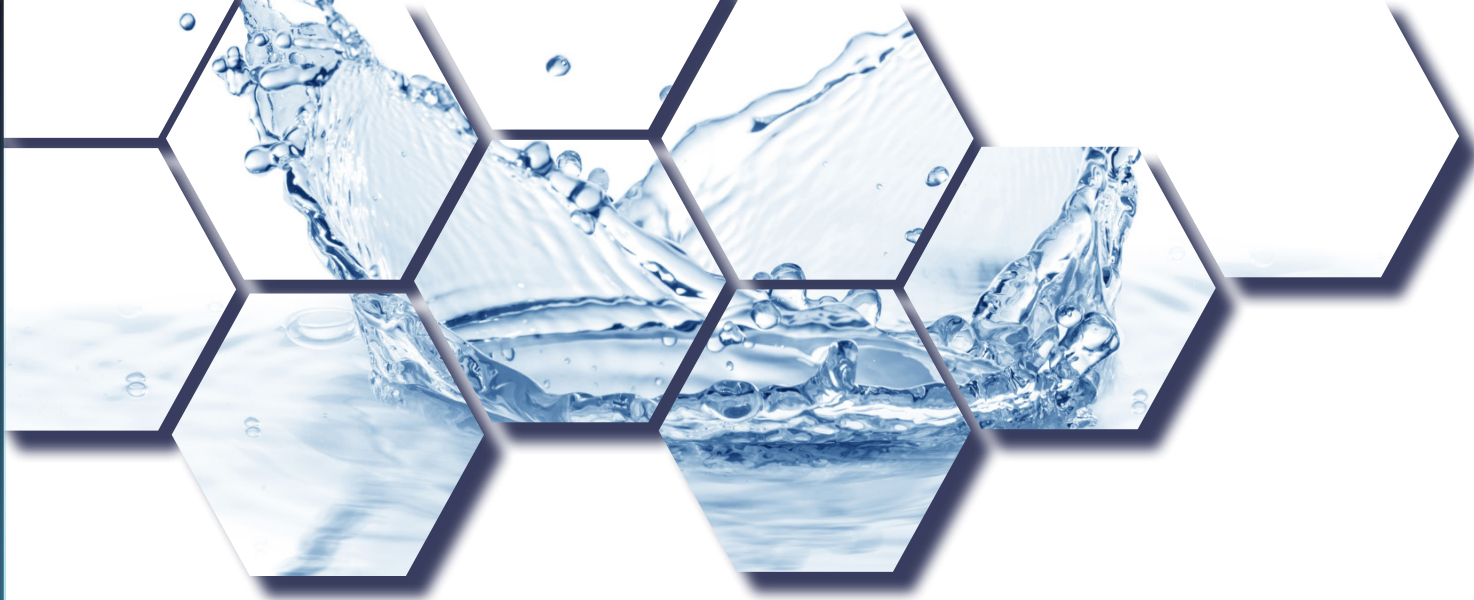
- Oleamidopropyl Betaine
- Oleamine Oxide
- Oleyl Betaine

## P

- Palmitamine Oxide (Cetyl Dimethyl Amine Oxide)
- PEG-120 Methyl Glucose Dioleate
- PEG-4 Rapeseedamide
- PEG-7 Glyceryl Cocoate
- PEG-8 PG-Coco-Glucoside Dimethicone
- Potassium Cocoate
- Potassium Laurate
- Potassium Oleate
- Potassium Oliviate

## S

- Sodium Behenoyl Lactylate
- Sodium Bis-Hydroxyethylglycinate Coco-Glucosides Crosspolymer
- Sodium Bis-Hydroxyethylglycinate Lauryl-Glucosides Crosspolymer
- Sodium C12-18 Alkyl Sulfate
- Sodium C14-16 Olefin Sulfonate
- Sodium Coceth Sulfate
- Sodium Coco-Glucoside Tartrate
- Sodium Coco-Sulfate
- Sodium Cocoamphoacetate
- Sodium Cocoamphopropionate
- Sodium Cocoyl Glutamate
- Sodium Cocoyl Glycinate
- Sodium Cocoyl Isethionate
- Sodium Cocoyl Sarcosinate
- Sodium Decylglucosides Hydroxypropylsulfonate
- Sodium Hydroxypropylphosphate Cocoglucoside Crosspolymer
- Sodium Hydroxypropylphosphate Decylglucoside Crosspolymer
- Sodium Hydroxypropylphosphate Laurylglucoside Crosspolymer
- Sodium Laureth Sulfate
- Sodium Laureth Sulfosuccinate
- Sodium Lauriminodipropionate
- Sodium Lauroamphoacetate
- Sodium Lauroyl Glutamate
- Sodium Lauroyl Lactylate
- Sodium Lauroyl Sarcosinate
- Sodium Laurylglucosides Hydroxypropylsulfonate



- Sodium Lauryl Glucose Carboxylate, Lauryl Glucoside
- Sodium Lauryl Sulfate
- Sodium Methyl Cocoyl Taurate
- Sodium Myristoyl Glutamate
- Sodium Myristoyl Sarcosinate
- Sodium Stearoamphoacetate
- Sodium Stearoyl Lactylate
- Soyamdiopropylamine Oxide
- Soyamide DIPA
- Stearamidopropyl Dimethylamine
- Stearamine Oxide

## T

- TEA-Dodecylbenzenesulfonate
- TEA-Lauryl Sulfate
- TIPA-Laureth Sulfate, Propylene Glycol
- Trideceth-7 Carboxylic Acid

## Z

- Zinc Coceth Sulfate

## Custom Blends Available

### Surfactant Blends & Performance Concentrates

Ask about how we can customize surfactant blends  
for your needs!

**B**

- Behenamidopropyl Dimethylamine
- Behentrimonium Chloride
- Behentrimonium Chloride, Isopropyl Alcohol
- Behentrimonium Methosulfate, Cetearyl Alcohol
- Bis-Hydroxyethyl Dihydroxypropyl Stearammonium Chloride

**C**

- Cetearyl Alcohol, Stearalkonium
- Cetearyl Alcohol, Stearamidopropyl Dimethylamine Lactate
- Chloride, Propylene Glycol, Lactic Acid
- Cetrimonium Bromide
- Cetrimonium Chloride
- Cocamidopropyl PG-Dimonium Chloride
- Cocamidopropyl PG-Dimonium Chloride

**D**

- Didecyldimonium Chloride
- Dihydroxypropyl PEG-5 Linoleammonium Chloride

**G**

- Glyceryl Stearate, Cetearyl Alcohol, Stearamidopropyl Dimethylamine, Myristyl Lactate, Behentrimonium Chloride, Lauryl Alcohol, Myristyl Alcohol

**H**

- Hydroxypropyl Bis-Hydroxyethyldimonium Chloride

**O**

- Olealkonium Chloride

**P**

- PEG-15 Cocomonium Chloride
- Polyquaternium-10
- Polyquaternium-37
- Polyquaternium-7
- Polyquaternium-71
- Polyquaternium-77
- Polyquaternium-78
- Polyquaternium-80
- Polyquaternium-81
- Polyquaternium-88

**S**

- Stearalkonium Chloride
- Stearalkonium Chloride, Stearyl Alcohol

**B**

- Beheneth-10

**C**

- Cetareth-20
- Cetareth-22
- Cetareth-25
- Cetearyl Alcohol
- Cetearyl Alcohol, Cetareth-20
- Cetearyl Alcohol, Polysorbate 60
- Cetearyl Alcohol, Polysorbate 60, PEG-150 Stearate, Cetyl Alcohol, Cetareth-20, PEG-20 Hydrogenated Lanolin, PEG-40 Stearate
- Cetearyl Alcohol, Polysorbate 60, PEG-150 Stearate, Steareth-20
- Cetyl Phosphate

**D**

- Disodium Cocoyl Glutamate
- Disodium Cocoyl Glutamate, Sodium Cocoyl Glutamate

**G**

- Glycereth-17 Cocoate
- Glycereth-2 Cocoate
- Glyceryl Laurate
- Glyceryl Stearate, Cetearyl Alcohol, Sodium Stearyl Glutamate

- Glyceryl Stearate, Cetearyl Alcohol, Stearamidopropyl Dimethylamine, Myristyl Lactate, Behentrimonium Chloride
- Glyceryl Stearate, Ceteraryl Alcohol, Stearic Acid, Sodium Lauroyl Glutamate
- Glycerol Stearate, PEG-100 Stearate

**L**

- Laureth-23
- Laureth-4
- Laureth-9

**M**

- Myristic Acid

**O**

- Oleic Acid
- Oleth-2
- Oleth-20, Ceteth-20
- Oleth-5

**P**

- Palm Kernel Acid
- PEG-100 Stearate
- PEG-150 Distearate
- PEG-40 Hydrogenated Castor Oil
- PEG-40 Stearate PEG-7 Glyceryl Cocoate
- PEG-8 Laurate, Laureth-4
- PEG-8 Laurate, Laureth-4, Chloroxylenol
- PEG-90 Glyceryl Isostearate, Laureth-2
- Polyglyceryl-3 Diisostearate, Polyglyceryl-3 Dilaurate, Sodium Stearoyl Lactylate
- Polyglyceryl-3 Polyricinoleate, Polyglyceryl-3 Diisostearate, Sulfated Castor Oil, Polyglyceryl-3 Caprate
- Polyglyceryl-3 Polyricinoleate, Polyglyceryl-4 Oleate, Propanediol

- Polysorbate 20
- Polysorbate 40
- Polysorbate 60
- Polysorbate 80
- Potassium Cetyl Phosphate

**S**

- Sodium Cocoyl Glutamate
- Sorbitan Oleate Decylglucoside Crosspolymer
- Steareth-2
- Steareth-20
- Steareth-21
- Stearic Acid
- Stearyl Alcohol



## A

- Apricot Kernel Oil
- Argan Oil
- Avocado Oil

## B

- Borage Oil
- Brazil Nut Oil

## C

- C12-15 Alkyl Benzoate
- Canola Oil
- Caprylic/Capric Triglyceride
- Castor Oil
- Castor Seed Oil
- Cetearyl Ethylhexanoate
- Cinnamomum Cassia Leaf Oil
- Citrus Aurantium Bergamia (Bergamot) Fruit Oil
- Coconut Oil
- Cotton Seed Oil

## D

- Decyl Oleate
- Dicaprylyl Ether
- Diethylhexyl Adipate
- Diethylhexyl Maleate
- Diethylhexyl Sebacate
- Dimethyl Maleate
- Distearyl Ether

## E

- Elaeis Guineensis (Palm) Oil
- Essential Oils
- Ethylhexyl Cocoate
- Ethylhexyl Isononanoate
- Ethylhexyl Laurate
- Ethylhexyl Palmitate
- Ethylhexyl Stearate
- Euterpe Oleracea Fruit Oil

## G

- Grapeseed Oil

## H

- Hemp Seed Oil
- Hydrogenated Coconut Oil

## I

- Isoamyl Laurate
- Isocetyl Stearate
- Isodecyl Neopentanoate
- Isononyl Isononanoate
- Isopropyl Myristate
- Isopropyl Palmitate
- Isostearyl Isostearate
- Isostearyl Lactate
- Isostearyl Neopentanoate
- Isostearyl PCA



**J**

- Jamaican Black Castor Oil
- Jojoba Oil

**L**

- Lauryl PCA

**M**

- Macadamia Nut Oil
- Mineral Oil
- Myristyl Lactate
- Myristyl Myristate

**N**

- Neopentyl Glycol Dicaprate

**O**

- Octyldodecyl Myristate
- Octyldodecyl PCA
- Oleyl Oleate
- Olive Oil

**P**

- PEG-10 Olive Glycerides
- PEG-11 Avocado Glycerides
- PEG-15 Glyceryl Isostearate
- PEG-26 Jojoba Acid, PEG-26 Jojoba Alcohol
- PEG-75 Lanolin

- PEG-9 Coco Glycerides
- Pentaerythrityl Tetraisostearate
- PPG-15 Stearyl Ether

**R**

- Rice Bran Oil
- Rosehip Oil

**S**

- Safflower Seed Oil
- Sesame Seed Oil
- Shea Butter derivatives
- Soybean Oil
- Squalane
- Stearyl Stearate
- Sunflower Seed Oil
- Sweet Almond Oil

**T**

- Trilaurin (Glyceryl Trilaurate)
- Trimethylolpropane Tricaprylate/Tricaprate
- Triolein (Glyceryl Trioleate)

**W**

- Wheat Germ Oil



## #

- 1,2-Hexanediol blends
- 2-Bromo-2-Nitropropane-1,3-Diol

## B

- Benzalkonium Chloride Solution, USP Grade
- Benzethonium Chloride, USP
- Benzisothiazolinone
- Benzoic Acid blends
- Benzyl Alcohol (natural and synthetic)
- Blends based on Citrus Reticulata Fruit Extract, Citrus Aurantium Amara Fruit Extract, Citrus Aurantium Sinesis Peel Extract, Ascorbic Acid, Citric Acid, Lactic Acid, Water
- Blends based on Thymol and Linalool

## C

- Caprylyl Glycol and blends
- Chlorphenesin and blends

## D

- Dehydroacetic Acid blends
- Diazolidinyl Urea blends
- DMDM Hydantoin and blends

## E

- Ethylhexylglycerin, Phenoxyethanol
- Ethylhexylglycerin, Vitamin E, Benzyl Alcohol

## G

- Glutaraldehyde
- Methylisothiazolinone and blends

## N

- N-Capryloyl Glycine, N-Undecynoyl Glycine, Benzoic Acid, Sodium Dehydroacetate

## P

- Parabens and blends
- Para Chloro Meta Xylenol (PCMX)  
Also known as Chloroxylenol
- Phenethyl Alcohol and blends
- Phenoxyethanol and blends
- Potassium Sorbate blends

## S

- Sodium Benzoate and blends
- Sodium Hydroxymethylglycinate and blends

## T

- Triclocarban



## ODOR ELIMINATORS

- Soyethyl Morpholinium Ethosulfate
- Zinc Ricinoleate, Sodium Lauroyl Sarcosinate, Tetrahydroxypropyl Ethylenediamine
- Zinc Ricinoleate, Tetrahydroxypropyl Ethylenediamine, Laureth-3, Propylene Glycol

## FRAGRANCE

- Certified organic fragrance oils
- Essential oil blends
- Natural fragrance oils
- Synthetic fragrance oils

## SILICONES

- Amodimethicone
- Amodimethicone, Trideceth-10, Cetrimonium Chloride
- Amodimethicone, Trideceth-12, Cetrimonium Chloride
- Amodimethicone, Trideceth-7, Trideceth-8
- Dimethicone (ranging from 0/65 cst to 1,000,000 cst)
- Dimethicone, Dimethiconol
- Dimethicone, Laureth-4, Laureth-23
- PEG-12 Dimethicone
- Phenyl Trimethicone
- Silicone Quaternium-17
- Trisiloxane

## CHELANTS

- Calcium Disodium EDTA
- Disodium EDTA
- Disodium EDTA-Copper
- Disodium Etidronate
- EDTA
- Pentasodium Pentetate
- Pentetic Acid (DTPA)
- Sodium Glucoheptonate
- Tetrasodium EDTA
- Tetrasodium Glutamate Diacetate
- Trisodium EDTA
- Trisodium HEDTA

## WAXES & BUTTERS

- Beeswax
- Candelilla Wax
- Carnuba Wax
- Cocoa Butter
- Lanolin Wax
- Mango Butter
- Microcrystalline Wax
- Paraffin
- Shea Butter





## A

- Acrylamide/Sodium Acrylate Copolymer, C13-14 Isoparaffin, Laureth-7
- Acrylates/C10-30 Alkyl Acrylate Crosspolymer
- Acrylates/Ethylhexyl Acrylate Copolymer (and) Acrylates/Dimethylaminoethyl Methacrylate Copolymer
- Acrylates Copolymer
- Ammonium Acrylates Copolymer
- Ammonium Styrene/Acrylates Copolymer

## B

- Behenic Acid
- Behenyl Alcohol

## C

- C18-22 HydroxyalkylHydroxypropyl Guar
- Carbomer
- Cetyl Alcohol

## E

- Ethylene/Acrylic Acid Copolymer/Styrene (and) Acrylates Copolymer
- Ethylene Glycol Distearate
- Ethylene Glycol Monostearate (Glycol Stearate)
- Ethylhexyl Stearate

## G

- Gellan Gum

- Glycerol Oleate (Glycerol Monooleate)
- Guar Hydroxypropyltrimonium Chloride

## H

- Hydroxypropyl Guar

## P

- PEG-120 Methyl Glucoside Dioleate, Methyl Gluceth-10
- PEG-160M
- PEG-90 Glycerol Isostearate, Laureth-2
- Polyacrylate 2, Acrylates/Dimethylaminoethyl Methacrylate Copolymer
- Polyacrylate-21
- Polyacrylate 21 (and) Acrylates/Dimethyl-Aminoethyl Methacrylate
- Polystyrene
- PVP

## S

- Styrene/Acrylates/Ammonium Methacrylate Copolymer
- Styrene/Acrylates Copolymer
- Styrene/Acrylates Copolymer, Disodium Cocoyl Glutamate

## V

- VP/VA Copolymer

## X

- Xanthan Gum



## A

- Acetic Acid
- Acetone
- Acetyl Tributyl Citrate
- Allantoin
- Aspartic Acid
- Azelaic Acid

## B

- n-Butyl Alcohol
- Benzoic Acid
- Betaine
- Buffered Lactic Acid

## C

- Calcium Acetate
- Calcium Lactate Gluconate
- Chitosan
- Chlorhexidine Digluconate
- Cholesterol
- Citric Acid
- Cocamidopropyl PG-Dimonium Chloride Phosphate

## D

- Dipotassium Glycyrrhizate

## E

- Erythritol
- Erythritol, Rebaudioside A Ethanol

## G

- Gluconic Acid
- Gluconolactone
- Glycolic Acid
- Grapeseedamidopropyl PG-Dimonium Chloride Phosphate
- Guanidine Carbonate

## H

- Honey
- Hydrolyzed Proteins and derivatives of Keratin, Silk, Fish Collagen, Soy, Sesame, Wheat, Rice, Pea, and Pearl

## I

- Isostearamidopropyl Morpholine Lactate
- Ispopropyl Alcohol
- Isotearic Acid

## K

- Kojic Acid

## L

- Lactic Acid
- Linoleamidopropyl PG-Dimonium Chloride Phosphate
- Linoleamidopropyl PG-Dimonium Chloride Phosphate Dimethicone



## **M**

- Magnesium Stearate
- Microencapsulated UV Absorbers

## **P**

- Panthenol
- Panthenyl Ethyl Ether
- Potassium Gluconate
- Potassium Lactate

## **S**

- Sodium Coco PG-Dimonium Chloride Phosphate
- Sodium Gluconate
- Sodium Hyaluronate
- Sodium Lactate
- Sodium PCA
- Stearamidopropyl PG-Dimonium Chloride Phosphate
- Stearyl Glycyrrhetinate
- Superoxide Dismutase

## **T**

- Triethyl Citrate
- Tripotassium Citrate
- Trisodium Citrate

## **U**

- Ubiquinone

## **V**

- Vitamin E Acetate

## **Z**

- Zinc Citrate
- Zinc Pyrithione

**A**

- Acerola Fruit Extract
- Aloe Barbadensis Leaf Juice
- Annona Muricata Fruit Extract
- Apple Fruit Extract
- Averrhoa Fruit Extract

**B**

- Banana Fruit Extract
- Bitter Cherry Fruit Extract

**C**

- Cistanche Tubulosa Stem Extract
- Coconut Extract
- Cucumber Seed Extract

**F**

- Filipendula Extract

**H**

- Hydrolyzed Cucumber Fruit
- Hydrolyzed Eugenia Edulis Fruit
- Hydrolyzed Grape Fruit
- Hydrolyzed Litchi Chinesis Fruit
- Hydrolyzed Mulberry Fruit
- Hydrolyzed Raspberry Fruit
- Hydrolyzed Strawberry Fruit
- Hypnea Musciformis Powder and Extract

**K**

- Kiwi Fruit Extract

**L**

- Lemon Fruit Extract
- Licorice Root Extract
- Linseed Seed Extract
- Lithothanmium Calcareum Powder

**M**

- Mango Fruit Extract

**O**

- Orange Fruit Extract

**P**

- Papaya Fruit Extract
- Peach Juice
- Psidium Guajava Leaf Extract

**R**

- Rehmannia Chinensis Root Extract
- Rosa Hybrid Flower Extract

**S**

- Sargassum Filipendula Powder

**W**

- Watermelon Fruit Extract
- Wheat Sprout Extract



# HARCROS



**Troubleshooting  
Support**



**Raw Material  
Recommendations**



**Sample  
Formulations**



**RSPO product offerings available**

Some materials are only available in select markets